



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7713

Job Sheet 171912



Part No: 647.7713

Job Qty: 30 ea

Part Name: Strut Thread



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A2 IPP REV:A NEW ISSUE 12-11-06 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	2/9/18	2/9/18	0.00	0.00	Start Up Machining-1		2/9/18 18/02/19
100	Hardinge	30 pcs	2/12/18	2/12/18	0.01	9.30	Hardinge		18-02-19
110	QC	30 pcs	2/12/18	2/12/18	0.00	0.00	QC2 Machining-1		18-02-19
120	QC	30 pcs	2/12/18	2/12/18	0.00	0.00	QC8 Machining-1		18-02-19
130	Packaging	30 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3-1	WAOO2	FEB 21 2018
140	QC21-SA	30 Ea	2/12/18	2/12/18	0.00	0.00	QC21		FEB 21 2018

Part Op 100 - Machine as per folio FB149

Descriptions: 130 - ***COAT PARTS IN OIL BEFORE PUTTING THEM IN A BAG TO PREVENT FROM RUSTING***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NR0.375	4130 Steel Round Bar .375"	6 ft (.2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NR0.375	6	28	0

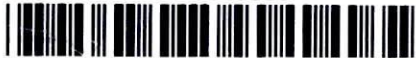
Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut Thread	1.250inches ± 0.030	1.280 1.220		
2	Strut Thread	0.500inches ± 0.030	0.530 0.470		
3	Strut Thread	0.650inches ± 0.030	0.680 0.620		
4	Strut Thread	0.324inches ± 0.010	0.334 0.314	Diameter	

Plex 2/9/18 11:04 AM Dart.Gagnon.Michelle



Container No: S043566



Part: 647.7713

Job No: 171912

Serial No/Batch: S043566

Revision: 647.7700

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/19/18